

Date: Tuesday, 02/06/2009 3:55:35 PM  
 User: Julie Dawson

## Process Sheet

<b>Customer</b> : CU-DAR001 Dart Helicopters Services	<b>Drawing Name</b> : BUSHING
<b>Job Number</b> : 48331	
<b>Estimate Number</b> : 13202	
<b>P.O. Number</b> :	<b>Part Number</b> : D37591
<b>This Issue</b> : 02/06/2009 <b>S.O. No.</b> :	<b>Drawing Number</b> : D3759 REV A
<b>Prsht Rev.</b> : NC	<b>Project Number</b> : N/A
<b>First Issue</b> : // <b>Type</b> : MACHINED PARTS	<b>Drawing Revision</b> : A
<b>Previous Run</b> : 46536	<b>Material</b> :
<b>Written By</b> :	<b>Due Date</b> : 09/06/2009 <b>Qty:</b> 36 <b>Um:</b> Each
<b>Checked &amp; Approved By</b> : <u>MF 09-06-08</u>	
<b>Comment</b> : Est Rev:A 08-03-04 new issue DD verified by: LL	

## Additional Product

Job Number:



<b>Seq. #:</b>	<b>Machine Or Operation:</b>	<b>Description :</b>
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1.0	M304R0375	304 ROUND BAR 0.375
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0.923 f(s)/Unit 2.601 f(s)



**Comment:** Qty.: 0.0656 f(s)/Unit Total: 2.3625 f(s)

Material: AISI 304 Round Bar Ø0.375"

(M304R0.375)

Batch: ~~111323~~

111323

SA 09/06/07

(36)

2.0	HARDINGE	HARDINGE CNC LATHE SMALL
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**Comment:** HARDINGE CNC LATHE SMALL

Turn per Folio FA727 and Dwg D3759

Deburr

SA 09/06/07

(36)

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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**Comment:** INSPECT PARTS AS THEY COME OFF MACHINE

SA 09/06/07

(36)

4.0	QC8	SECOND CHECK
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**Comment:** SECOND CHECK

SA 09/06/08

(36)

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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**Comment:** PACKAGING RESOURCE #1

Identify and Stock

Location: bucket

PD 09.06.08

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

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## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BUSHING

Job Number: 48331

Part Number: D37591

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



09/06/08  
JF

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



MF  
09-06-08

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

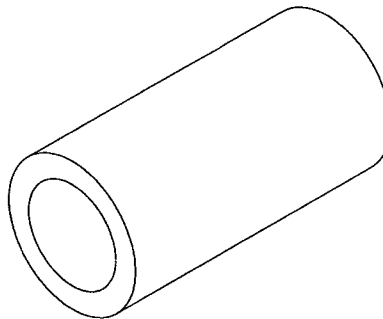
Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries





**D3759-1 BUSHING**

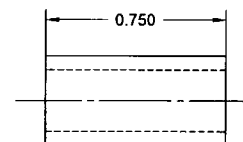
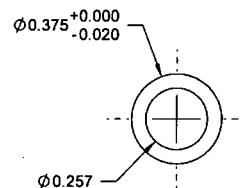
NO. 1833  
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**NOTES:**

- 1) MATERIAL: AISI 304/316, STAINLESS STEEL ROD  
 (REF. DART SPEC M304R)  
 OR AISI 304/316, STAINLESS STEEL TUBE  
 (REF. DART SPEC M304TR)
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.01 lbs

RELEASE  
 1803-11-10

A	NEW ISSUE		AJS	08.03.03
REV.	DESCRIPTION		BY	DATE
DESIGN	AJS	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA		
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DATE	08.03.03			



**D3759-1 BUSHING**

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RELEASED  
08-03-12

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